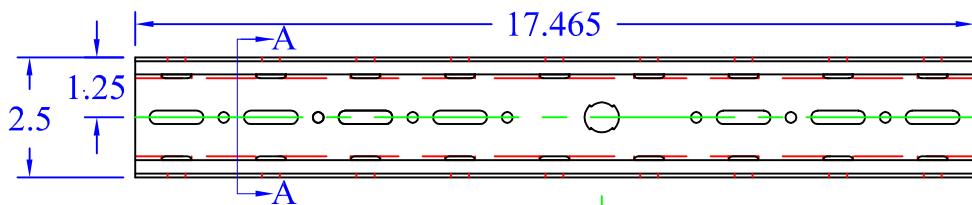


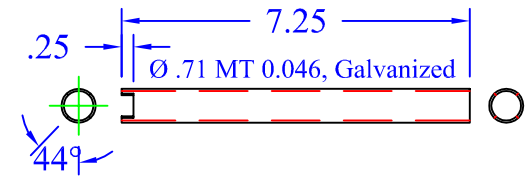
Flat Pattern Layout

General Notes:

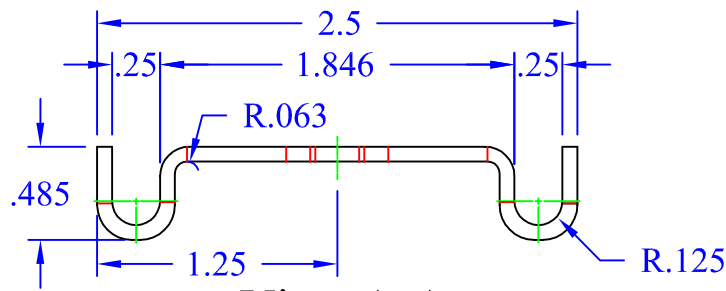
- 1) Material:
Commercial Quality mill galvanized steel per ASTM A653 w/ G-90 coating. Min Yield = 33 KSI
- 2) Dimensional Tolerances:
A) General: $\pm .03"$
B) Angular: $\pm 2^\circ$
C) Hole location: $\pm 1/32"$
- 3) Material Thickness Min 14 GA = .080"
- 4) All Angles to be 90°U.N.O.
- 5) Finish: Electroplated After Fabrication



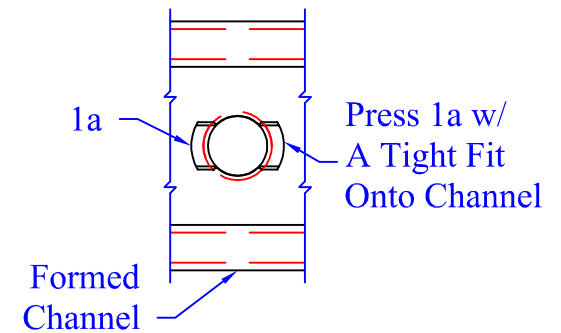
Formed Layout View



1a - PRESS PIPE



View A-A



View B-B



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PART # OR NAME		DRAWN BY	
NS CENTER SUPT 18		RJM	
SIZE	DATE	SCALE	SHEET
A	6/15/16	VARIES	1 OF 1
REV			N/A